

The Ecore logo consists of the word "ecore" in a lowercase, blue, sans-serif font, followed by a small "TM" trademark symbol.

Declaration Owner

Ecore International

715 Fountain Avenue

Lancaster, PA 17601

main +717.295.3400 | fax +800.322.1923 | www.ecoreintl.com

Products

Vinyl Fusion Bonded Rubber Flooring:

- HydroGrip Motivate
- Baller, Balanced, Restorative, & Serenity Motivate Class I
- Baller Rally Class II
- Heritage Motivate PVT
- Ebb & Flow Motivate
- Desert & River

EPD represents delivery of product to customers globally.

Functional Unit

The functional unit is one square meter of flooring over a 75-year period

EPD Number and Period of Validity

SCS-EPD-08309

EPD Valid October 13, 2022 through October 12, 2027

Version Date: October 2, 2023

Product Category Rule

PCR Guidance for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report Requirements. Version 3.2. December 2018.

PCR Guidance for Building-Related Products and Services Part B: Flooring EPD Requirements. Version 2.0. September 2018. October 2018 v1.

Program Operator

SCS Global Services

2000 Powell Street, Ste. 600, Emeryville, CA 94608

+1.510.452.8000 | www.SCSglobalServices.com



Declaration Owner:	Ecore International																
Address:	715 Fountain Avenue, Lancaster, PA 17601, United States																
Declaration Number:	SCS-EPD-08309																
Declaration Validity Period:	EPD Valid October 13, 2022 through October 12, 2027																
Revision:	October 2, 2023																
Program Operator:	SCS Global Services																
Declaration URL Link:	https://www.scsglobalservices.com/certified-green-products-guide																
LCA Practitioner:	Gerard Mansell, Ph.D., SCS Global Services																
LCA Software and LCI database:	OpenLCA 1.10 software and the Ecoinvent v3.6 database																
Product RSL:	Various																
Markets of Applicability:	Global																
EPD Type:	Product-Specific																
EPD Scope:	Cradle-to-Grave																
LCIA Method and Version:	CML-IA and TRACI 2.1																
Independent critical review of the LCA and data, according to ISO 14044 and ISO 14071	<input type="checkbox"/> internal <input checked="" type="checkbox"/> external																
LCA Reviewer:	 Thomas Gloria, Ph.D., Industrial Ecology Consultants																
Part A Product Category Rule:	PCR Guidance for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report Requirements. Version 3.2. December 2018.																
Part A PCR Review conducted by:	Lindita Bushi, PhD (Chair); Hugues Imbeault-Tétreault, ing., M.Sc.A.; Jack Geibig																
Part B Product Category Rule:	PCR Guidance for Building-Related Products and Services Part B: Flooring EPD Requirements. Version 2.0. September 2018. October 2018 v1.																
Part B PCR Review conducted by:	Jack Geibig (chair), Ecoform; Thomas Gloria, Industrial Ecology Consultants; Thaddeus Owen																
Independent verification of the declaration and data, according to ISO 14025 and the PCR	<input type="checkbox"/> internal <input checked="" type="checkbox"/> external																
EPD Verifier:	 Thomas Gloria, Ph.D., Industrial Ecology Consultants																
Declaration Contents:	<table border="0"> <tr> <td>1. Ecore International</td> <td>2</td> </tr> <tr> <td>2. Product</td> <td>2</td> </tr> <tr> <td>3. LCA: Calculation Rules</td> <td>7</td> </tr> <tr> <td>4. LCA: Scenarios and Additional Technical Information</td> <td>13</td> </tr> <tr> <td>5. LCA: Results</td> <td>16</td> </tr> <tr> <td>6. LCA: Interpretation</td> <td>28</td> </tr> <tr> <td>7. Additional Environmental Information</td> <td>29</td> </tr> <tr> <td>8. References</td> <td>30</td> </tr> </table>	1. Ecore International	2	2. Product	2	3. LCA: Calculation Rules	7	4. LCA: Scenarios and Additional Technical Information	13	5. LCA: Results	16	6. LCA: Interpretation	28	7. Additional Environmental Information	29	8. References	30
1. Ecore International	2																
2. Product	2																
3. LCA: Calculation Rules	7																
4. LCA: Scenarios and Additional Technical Information	13																
5. LCA: Results	16																
6. LCA: Interpretation	28																
7. Additional Environmental Information	29																
8. References	30																
<p>Disclaimers: This EPD conforms to ISO 14025, 14040, 14044, and ISO 21930.</p> <p>Scope of Results Reported: The PCR requirements limit the scope of the LCA metrics such that the results exclude environmental and social performance benchmarks and thresholds, and exclude impacts from the depletion of natural resources, land use ecological impacts, ocean impacts related to greenhouse gas emissions, risks from hazardous wastes and impacts linked to hazardous chemical emissions.</p> <p>Accuracy of Results: Due to PCR constraints, this EPD provides estimations of potential impacts that are inherently limited in terms of accuracy.</p> <p>Comparability: The PCR this EPD was based on was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the final results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled.</p> <p>In accordance with ISO 21930:2017, EPDs are comparable only if they comply with the core PCR, use the same sub-category PCR where applicable, include all relevant information modules and are based on equivalent scenarios with respect to the context of construction works.</p>																	

1. Ecore International

From the weight room to the recovery room, Ecore empowers human performance with safe, quiet, and ergonomic flooring. Our team is driven by the question: can a floor do more? For Ecore, the answer is “yes.” We transform reclaimed materials into performance products that make people’s lives better and strive for a planet free of rubber waste. Built on a legacy that began in 1871, our team designs innovative solutions for many industries, including healthcare, hospitality, wellness, sports, and fitness. Ecore, headquartered in Lancaster, PA, serves athletic and commercial flooring customers.

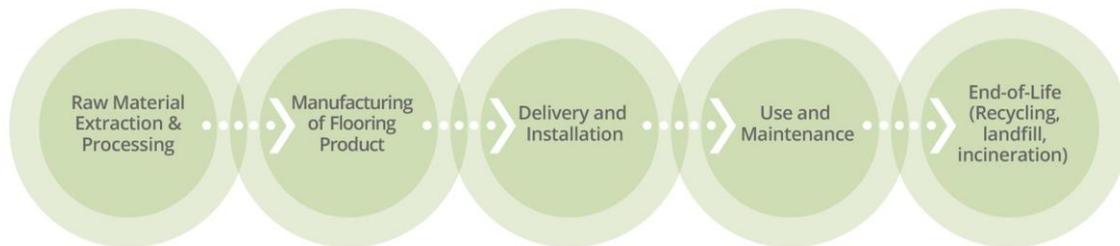
2. Product

2.1 PRODUCT DESCRIPTION

Product Line	Product Description
<i>HydroGrip Motivate</i>	HydroGrip Motivate features a superior slip-resistant surface layer fusion bonded to a vulcanized composition rubber base layer. Offering ergonomic support and comfort underfoot, HydroGrip is an easy-to-maintain surface ideal for wet areas, locker rooms, and bathrooms where safety is a top priority.
<i>Baller, Balanced, Restorative, & Serenity Motivate Class I</i>	Baller Motivate Class I, Balanced Motivate Class I, Restorative Motivate Class I, Serenity Motivate Class I features a 2mm vinyl surface layer fusion bonded to a 5mm Motivate base layer. The Baller wood visuals are designed to replicate traditional wood court visuals and can be combined with the Baller solid colors to create court accents and borders. The Balanced wood visuals are intended for fitness and health and wellbeing applications. The Restorative surface layer visuals is a non-directional heathered tweed pattern designed for therapy, rehab, clinical, and senior living type environments. The Serenity surface layer visual is non-directional, and like the name suggests, is intended to create calm environments designed for therapy, rehab, clinical, and senior living type environments.
<i>Baller Rally Class II</i>	Baller Rally Class II is specifically designed for playing courts for a variety of indoor sports and features a 2mm vinyl surface layer factory fusion bonded through itsTRU technology to a 12mm VCR base layer to create a Class II court. The Baller wood visuals are designed to replicate traditional wood court visuals and can be combined with the Baller solid colors to create court accents and borders.
<i>Heritage Motivate PVT</i>	More than just LVT! A revolutionary addition to Ecore’s product offering, Heritage Motivate PVT features 2mm vinyl fusion bonded to a 5mm VCR base layer to create a vinyl tile product that simply performs better. It’s safer, quieter, and more ergonomic than traditional LVT products. With Heritage Motivate, you get realistic wood visuals with the same, great Ecore performance you expect, but in plank format.
<i>Ebb & Flow Motivate</i>	Ebb and Flow Motivate combine our Motivate base layer with a Woven Vinyl surface layer to create a sophisticated look and feel with added safety and ergonomic benefits.
<i>Desert & River</i>	Desert & River flooring provides stylish, woven textures that create a warm, welcoming effect. At the same time, they provide the ergonomic, safety and acoustic performance benefits of our proprietary rubber base layer

2.2 PRODUCT FLOW DIAGRAM

A flow diagram illustrating the production processes and life cycle phases included in the scope of the EPD is provided below.



2.3 APPLICATION

The Ecore vinyl fusion bonded flooring products provide the primary function of flooring for interior applications. The products are used in various commercial applications including retail, healthcare, education, and hospitality.

2.4 DECLARATION OF METHODOLOGICAL FRAMEWORK

The scope of the EPD is cradle-to-grave, including raw material extraction and processing, transportation, product manufacture, product delivery, installation and use, and product disposal. The life cycle phases included in the product system boundary are shown below.

Cut-off and allocation procedures are described below and conform to the PCR and ISO standards.

Table 1. Life cycle phases included in the Ecore flooring product system boundary.

Product			Construction Process		Use							End-of-life				Benefits and loads beyond the system boundary
A1	A2	A3	A4	A5	B1	B1	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Raw material extraction and processing	Transport to manufacturer	Manufacturing	Transport	Construction - installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse, recovery and/or recycling potential
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	MND

X = Module Included | MND = Module Not Declared

2.5 TECHNICAL DATA

Technical specifications for the flooring product are summarized in Table 2 through Table 7.

Table 2. Product Characteristics for HydroGrip Motivate.

Characteristic		Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness		7.00 (0.28)	mm (in)	7.00 (0.28)	7.00 (0.28)
Wear layer thickness		2.00 (0.08)	mm (in)	2.00 (0.08)	2.00 (0.08)
Product weight		7,298 (2,771)	g/m ² (oz/ft ²)	7,298 (2,771)	7,298 (2,771)
Product Form	Rolls	Width	1.83 (6.0)	m (ft)	1.83 (6.0)
		Length	9.14 (30.0)	m (ft)	9.14 (30.0)
Sustainable certifications		-			
VOC emissions test method		CDPH Standard Method V1.2 2017 (California Section 01350)			

Table 3. Product Characteristics for *Baller, Balanced, Restorative, & Serenity Motivate Class I.*

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			7.00 (0.28)	mm (in)	7.00 (0.28)	7.00 (0.28)
Wear layer thickness			2.00 (0.08)	mm (in)	2.00 (0.08)	2.00 (0.08)
Product weight			7,405 (2,811)	g/m ² (oz/ft ²)	7,405 (2,811)	7,405 (2,811)
Product Form	Rolls	Width	1.78 (5.8)	m (ft)	1.78 (5.8)	1.78 (5.8)
		Length	9.14 (30.0)	m (ft)	9.14 (30.0)	9.14 (30.0)
Sustainable certifications			-			
VOC emissions test method			FloorScore®			

Table 4. Product Characteristics for *Baller Rally Class II.*

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			14.00 (0.55)	mm (in)	14.00 (0.55)	14.00 (0.55)
Wear layer thickness			2.00 (0.08)	mm (in)	2.00 (0.08)	2.00 (0.08)
Product weight			14,137 (5,368)	g/m ² (oz/ft ²)	14,137 (5,368)	14,137 (5,368)
Product Form	Rolls	Width	1.78 (5.8)	m (ft)	1.78 (5.8)	1.78 (5.8)
		Length	9.14 (30.0)	m (ft)	9.14 (30.0)	9.14 (30.0)
Sustainable certifications			-			
VOC emissions test method			FloorScore®			

Table 5. Product Characteristics for *Heritage Motivate PVT.*

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			7.00 (0.28)	mm (in)	7.00 (0.28)	7.00 (0.28)
Wear layer thickness			2.00 (0.08)	mm (in)	2.00 (0.08)	2.00 (0.08)
Product weight			7,380 (24.18)	g/m ² (oz/ft ²)	7,380 (24.18)	7,380 (24.18)
Product Form	Planks	Width x Length	0.186 (2.00)	m ² (ft ²)	0.186 (2.00)	0.186 (2.00)
Sustainable certifications			-			
VOC emissions test method			FloorScore®			

Table 6. Product Characteristics for *Ebb & Flow Motivate.*

Characteristic			Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness			6.00 (0.24)	mm (in)	6.00 (0.24)	6.00 (0.24)
Wear layer thickness			1.00 (0.04)	mm (in)	1.00 (0.04)	1.00 (0.04)
Product weight			5,137 (1,950)	g/m ² (oz/ft ²)	5,137 (1,950)	5,137 (1,950)
Product Form	Rolls	Width	1.83 (6.0)	m (ft)	1.83 (6.0)	1.83 (6.0)
		Length	9.14 (30.0)	m (ft)	9.14 (30.0)	9.14 (30.0)
Sustainable certifications			-			
VOC emissions test method			CDPH Standard Method V1.2 2017 (California Section 01350)			

Table 7. Product Characteristics for Desert & River.

Characteristic		Nominal Value	Unit	Minimum Value	Maximum Value
Product thickness		4.00 (0.16)	mm (in)	4.00 (0.16)	4.00 (0.16)
Wear layer thickness		1.00 (0.04)	mm (in)	1.00 (0.04)	1.00 (0.04)
Product weight		3,250 (10.65)	g/m ² (oz/ft ²)	3,250 (10.65)	3,250 (10.65)
Product Form	Rolls	Width	1.83 (6.0)	m (ft)	1.83 (6.0)
		Length	9.14 (30.0)	m (ft)	9.14 (30.0)
Sustainable certifications		-			
VOC emissions test method		CDPH Standard Method V1.2 2017 (California Section 01350)			

Table 8. Product Performance test results for the Ecore flooring products

Product	ASTM F970	ASTM D2047	EN 649/ EN ISO 10582	ASTM D3389	ASTM D412, DIE C
	Static Load Limit	Coefficient of Friction	Abrasion resistance	Abrasive Testing	Tensile Strength
HydroGrip Motivate	0.0055" @ 250 psi	1.1		Pass	
Baller, Balanced, Restorative, & Serenity Motivate Class I	0.007" @ 250 psi	> 0.8	Pass		
Baller Rally Class II	0.010" @ 250 psi	> 0.8	Pass		
Heritage Motivate PVT	0.005" @ 250 psi 0.015" @ 500 psi	> 0.8	Pass		
Ebb & Flow Motivate	0.006" @ 250 psi	0.8	Pass / less than 1g loss		600 psi
Desert & River	0.005" @ 250 psi	≥ 0.8	Pass	Pass	1010 psi

2.6 MARKET PLACEMENT/APPLICATION RULES

Technical specifications and product performance results for the flooring products can be found on the manufacturer's website: www.ecoreintl.com

2.7 PROPERTIES OF DECLARED PRODUCT AS DELIVERED

The products are delivered for installation in the form of rolls and planks.

2.8 MATERIAL COMPOSITION

The primary materials include virgin and recycled rubber, adhesives and binders.

Table 9. Material content for the flooring products in kg per square meter and percent of total mass.

Component	HydroGrip Motivate	Baller, Balanced, Restorative, & Serenity Motivate Class I	Baller Rally Class II	Heritage Motivate PVT	Ebb & Flow Motivate	Desert & River
Vinyl	2.78	2.65	2.65	2.66	0.602	0.602
	38%	36%	19%	36%	12%	19%
Regrind/Crumb Rubber	3.97	4.08	10.3	4.03	3.97	2.41
	54%	55%	73%	55%	77%	74%
Polymer Binder	0.298	0.307	0.774	0.326	0.298	0.196
	4.1%	4.1%	5.5%	4.4%	5.8%	6%
Adhesive	0.230	0.341	0.358	0.332	0.241	1.44x10 ⁻²
	3.1%	4.6%	2.5%	4.5%	4.7%	0.44%
Water	2.98x10 ⁻²	3.07x10 ⁻²	7.74x10 ⁻²	3.48x10 ⁻²	2.98x10 ⁻²	2.09x10 ⁻²
	0.41%	0.41%	0.55%	0.47%	0.58%	0.64%
Total Product	7.30	7.40	14.1	7.38	5.14	3.25
	100%	100%	100%	100%	100%	100%

No substances required to be reported as hazardous are associated with the production of these product.

2.9 MANUFACTURING

Ecore flooring is produced at manufacturing facilities in the United States.

2.10 PACKAGING

The products are packaged for shipment using cardboard cartons and plastic wrap.

Table 10. Material content for the flooring product packaging, in kg per square meter and percent of total mass.

Component	HydroGrip Motivate	Baller, Balanced, Restorative, & Serenity Motivate Class I	Baller Rally Class II	Heritage Motivate PVT	Ebb & Flow Motivate	Desert & River
Corrugated	0.111	0.111	0.111	0.293	0.111	0.111
	26%	26%	26%	100%	26%	26%
Plastic	0.322	0.322	0.322	0.00	0.322	0.322
	74%	74%	74%	0%	74%	74%
Total Packaging	0.433	0.433	0.433	0.293	0.433	0.433
	100%	100%	100%	100%	100%	100%

2.11 PRODUCT INSTALLATION

Installation of the product is accomplished using hand tools with negligible impacts and waste. The impacts associated with packaging disposal are included with the installation phase as per PCR requirements.

2.12 USE CONDITIONS

No special conditions of use are noted.

2.13 PRODUCT REFERENCE SERVICE LIFE AND BUILDING ESTIMATED SERVICE LIFE

The Reference Service Life (RSL) of the flooring products is based on the manufacturer's estimated product lifetime and is summarized in Table 12 below. The building Estimated Service Life (ESL) is 75 years, consistent with the PCR.

2.14 RE-USE PHASE

The flooring products are not reused at end-of-life.

2.15 DISPOSAL

At end-of-life, the products are disposed of in a landfill, per PCR guidance. It is assumed that no components of the product are recycled at end-of-life.

2.16 FURTHER INFORMATION

Further information on the product can be found on the manufacturers' website at www.ecoreintl.com

3. LCA: Calculation Rules**3.1 FUNCTIONAL UNIT**

The functional unit used in the study is defined as 1 m² of floor covering installed for use over a 75-year period. The corresponding reference flow for each product system is presented in Table 10. For the present assessment, a reference service lifetime (RSL) corresponding to the manufacturer's estimated lifetime is assumed. The total number of required product lifecycles during the 75-year period over which the product system is modeled is also summarized for the product in Table 11.

Table 11. Reference flows and RSL for the flooring products.

Product Name	Reference Flow (kg/m ²)	Reference Service Life - RSL (years)	Replacement Cycle (ESL/RSL-1)
HydroGrip Motivate	7.30	5	14
Baller, Balanced, Restorative, & Serenity Motivate Class I	7.40	10	6.5
Baller Rally Class II	14.14	10	6.5
Heritage Motivate PVT	7.38	10	6.5
Ebb & Flow Motivate	5.14	5	14
<i>Desert & River</i>	3.25	5	14

3.2 SYSTEM BOUNDARY

The scope of the EPD is cradle-to-grave, including raw material extraction and processing, transportation, product manufacture, product delivery, installation and use, and product disposal. The life cycle phases included in the EPD scope are described in Table 12 and illustrated in Figure 1.

Table 12. *The modules and unit processes included in the scope for the Ecore flooring products.*

Module	Module description from the PCR	Unit Processes Included in Scope
A1	Extraction and processing of raw materials; any reuse of products or materials from previous product systems; processing of secondary materials; generation of electricity from primary energy resources; energy, or other, recovery processes from secondary fuels	Extraction and processing of raw materials for the flooring components.
A2	Transport (to the manufacturer)	Transport of component materials to the manufacturing facilities
A3	Manufacturing, including ancillary material production	Manufacturing of flooring products and packaging (incl. upstream unit processes*)
A4	Transport (to the building site)	Transport of product (including packaging) to the building site
A5	Construction-installation process	Impacts from the installation of the product are assumed negligible. Only impacts from packaging disposal are included in this phase.
B1	Product use	Use of the flooring in a commercial building setting. There are no associated emissions or impacts from the use of the product
B2	Product maintenance	Maintenance of products, including periodic cleaning over the 75-year ESL of the assessment.
B3	Product repair	The flooring is not expected to require repair over its lifetime. Impacts from this phase are reported as zero.
B4	Product replacement	The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this phase.
B5	Product refurbishment	The flooring is not expected to require refurbishment over its lifetime. Impacts from this phase are reported as zero
B6	Operational energy use by technical building systems	There is no operational energy use associated with the use of the product
B7	Operational water use by technical building systems	There is no operational water use associated with the use of the product
C1	Deconstruction, demolition	Demolition of the product is accomplished using hand tools with no associated emissions and negligible impacts
C2	Transport (to waste processing)	Transport of flooring product to waste treatment at end-of-life
C3	Waste processing for reuse, recovery and/or recycling	The product is disposed of by landfilling which require no waste processing
C4	Disposal	Disposal of flooring product in municipal landfill.
D	Reuse-recovery-recycling potential	Module Not Declared

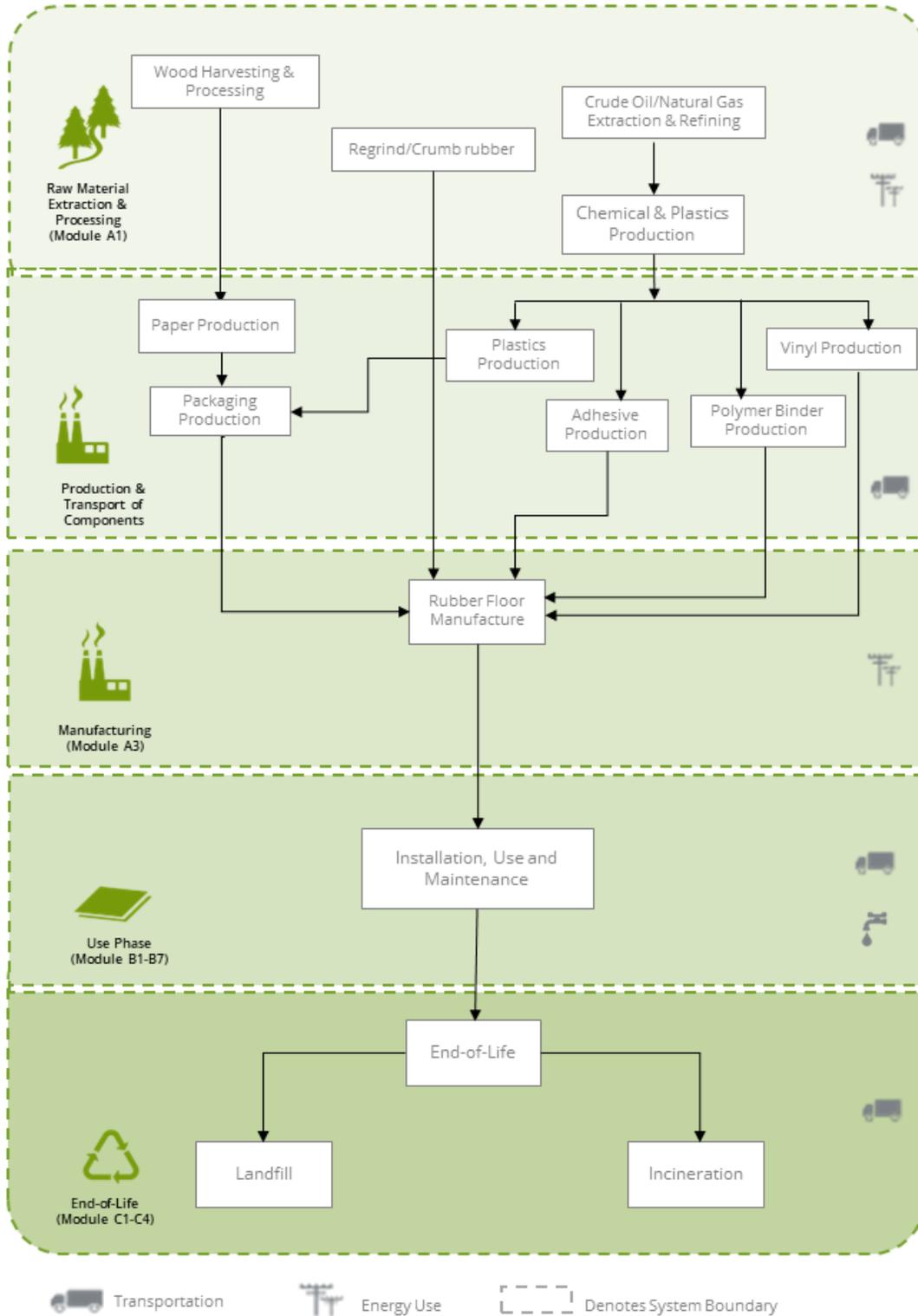


Figure 1. Flow Diagram for the life cycle of the Ecore vinyl fusion bonded flooring product system.

3.3 PRODUCT SPECIFIC CALCULATION FOR USE PHASE

The recommended cleaning regime is highly dependent on the use of the premises where the floor covering is installed. In high traffic areas more frequent cleaning will be needed compared to areas where there is low traffic. For the purposes of this EPD, average maintenance (moderate traffic levels) is presented based on typical installations.

3.4 UNITS

All data and results are presented using SI units.

3.5 ESTIMATES AND ASSUMPTIONS

- The Reference Service Life (RSL) of the products was modeled based on information provided by the manufacturer assuming their products are installed and maintained as recommended and used for the specific application noted.
- For the product end-of-life, disposal of product and packaging is modeled based on the PCR guidance regarding recycling rates of product and packaging materials.
- For final disposal of the packaging material and flooring products at end-of-life, all materials are assumed to be transported 20 miles by diesel truck to either a landfill or material reclamation facility (for recycling). Datasets representing disposal in a landfill and waste incineration are from Ecoinvent.
- Modeling of recycled materials follows the recycled content method (also known as 100-0 method or cut-off method) whereby only the burdens of reprocessing the waste material are allocated to the system from the use of the recycled material.
- Electricity use at the York, Pennsylvania manufacturing facility was allocated to the Ecore flooring products based on the product area as a fraction of the total production.
- Ecore International production facility is located in the RFCE eGRID EPA NERC subregion. An Ecoinvent inventory dataset was modified to reflect the eGRID energy mix for RFCE to estimate resource use and emissions from electricity use at the Ecore manufacturing facilities.
- Downstream transport was modeled based on information provided by the manufacturer representing transport for global product distribution.
- The use phase of the product life cycle was modeled based on information provided by the manufacturer including recommended installation and cleaning methods, as well as cleaning frequency.

The PCR requires the results for several inventory flows related to construction products to be reported including energy and resource use and waste and outflows. These are aggregated inventory flows, and do not characterize any potential impact; results should be interpreted considering this limitation.

3.6 CUT-OFF RULES

According to the PCR, processes contributing greater than 1% of the total environmental impact indicator for each impact are included in the inventory. No data gaps were allowed which were expected to significantly affect the outcome of the indicator results. No known flows are deliberately excluded from this EPD.

3.7 DATA SOURCES

Primary data were provided by Ecore for their manufacturing facility. The sources of secondary LCI data are the Ecoinvent database.

Table 13. Data sources for the Ecore flooring product system.

Component	Dataset	Data Source	Publication Date
PRODUCT			
Crumb Rubber	SBR - Crumb, recycled	Primary data; EI v3.8	2017; 2021
Wear layer	polyvinylchloride production, bulk polymerisation polyvinylchloride, bulk polymerised Cutoff, S/RoW	EI v3.8	2021
Polymer binder	methylene diphenyl diisocyanate production methylene diphenyl diisocyanate Cutoff, S/RoW	EI v3.8	2021
Adhesive	ethylene vinyl acetate copolymer production ethylene vinyl acetate copolymer Cutoff, S/RoW	EI v3.8	2021
PACKAGING			
Cardboard	containerboard production, linerboard, kraftliner containerboard, linerboard Cutoff, S/RoW	EI v3.8	2021
Plastic wrap	packaging film production, low density polyethylene packaging film, low density polyethylene Cutoff, S/RoW	EI v3.8	2021
TRANSPORT			
Road transport	market for transport, freight, lorry 16-32 metric ton, EURO4 transport, freight, lorry 16-32 metric ton, EURO4 Cutoff, S/RoW	EI v3.8	2021
Ship transport	transport, freight, sea, container ship transport, freight, sea, container ship Cutoff, S/GLO	EI v3.8	2021
RESOURCES			
Grid electricity	Electricity, medium voltage, per kWh - RFCE/RFCE	EI v3.8; eGRID 2018	2021; 2021
Heat – natural gas	heat production, natural gas, at industrial furnace >100kW heat, district or industrial, natural gas Cutoff, S/RoW	EI v3.8	2021
Heat – diesel	diesel, burned in building machine diesel, burned in building machine Cutoff, S/GLO	EI v3.8	2021
Heat – propane	propane, burned in building machine propane, burned in building machine Cutoff, S/GLO	EI v3.8	2021

3.8 DATA QUALITY

The data quality assessment addressed the following parameters: time-related coverage, geographical coverage, technological coverage, precision, completeness, representativeness, consistency, reproducibility, sources of data, and uncertainty.

Table 14. *Data quality assessment for the Ecore flooring product system.*

Data Quality Parameter	Data Quality Discussion
Time-Related Coverage: Age of data and the minimum length of time over which data is collected	The most recent available data are used, based on other considerations such as data quality and similarity to the actual operations. Typically, these data are less than 5 years old (typically 2016). All of the data used represented an average of at least one year's worth of data collection, and up to three years in some cases. Manufacturer-supplied data (primary data) are based on annual production for 2021.
Geographical Coverage: Geographical area from which data for unit processes is collected to satisfy the goal of the study	The data used in the analysis provide the best possible representation available with current data. Electricity use for product manufacture is modeled using representative data for the US. Surrogate data used in the assessment are representative of global or European operations. Data representative of European operations are considered sufficiently similar to actual processes. Data representing product disposal are based on US statistics.
Technology Coverage: Specific technology or technology mix	For the most part, data are representative of the actual technologies used for processing, transportation, and manufacturing operations. Representative fabrication datasets, specific to the type of material, are used to represent the actual processes, as appropriate.
Precision: Measure of the variability of the data values for each data expressed	Precision of results are not quantified due to a lack of data. Data collected for operations were typically averaged for one or more years and over multiple operations, which is expected to reduce the variability of results.
Completeness: Percentage of flow that is measured or estimated	The LCA model included all known mass and energy flows for production of the flooring products. In some instances, surrogate data used to represent upstream and downstream operations may be missing some data which is propagated in the model. No known processes or activities contributing to more than 1% of the total environmental impact for each indicator are excluded.
Representativeness: Qualitative assessment of the degree to which the data set reflects the true population of interest	Data used in the assessment represent typical or average processes as currently reported from multiple data sources and are therefore generally representative of the range of actual processes and technologies for production of these materials. Considerable deviation may exist among actual processes on a site-specific basis; however, such a determination would require detailed data collection throughout the supply chain back to resource extraction.
Consistency: Qualitative assessment of whether the study methodology is applied uniformly to the various components of the analysis	The consistency of the assessment is considered to be high. Data sources of similar quality and age are used; with a bias towards the most recent data where available. Different portions of the product life cycle are equally considered; however, it must be noted that final disposition of the product is based on assumptions of current average practices in the United States.
Reproducibility: Qualitative assessment of the extent to which information about the methodology and data values would allow an independent practitioner to reproduce the results reported in the study	Based on the description of data and assumptions used, this assessment would be reproducible by other practitioners. All assumptions, models, and data sources are documented.
Sources of the Data: Description of all primary and secondary data sources	Data representing energy use at Ecore's Pennsylvania manufacturing facility represents an annual average and are considered of high quality due to the length of time over which these data are collected, as compared to a snapshot that may not accurately reflect fluctuations in production. For secondary LCI data, Ecoinvent v3.8 LCI data are used.
Uncertainty of the Information: Uncertainty related to data, models, and assumptions	Uncertainty related to materials in the flooring products and packaging is low. Actual supplier data for upstream operations was not available for all suppliers and the study relied upon the use of existing representative datasets. These datasets contained relatively recent data (<10 years) but lacked geographical representativeness. Uncertainty related to the impact assessment methods used in the study are high. The impact assessment method required by the PCR includes impact potentials, which lack characterization of providing and receiving environments or tipping points.

3.9 PERIOD UNDER REVIEW

The period of review is the calendar year 2020.

3.10 ALLOCATION

Manufacturing resource use was allocated to the products based on area. Impacts from transportation were allocated based on the mass of material and distance transported.

3.11 COMPARABILITY

The PCR this EPD was based on was not written to support comparative assertions. EPDs based on different PCRs, or different calculation models, may not be comparable. When attempting to compare EPDs or life cycle impacts of products from different companies, the user should be aware of the uncertainty in the final results, due to and not limited to, the practitioner's assumptions, the source of the data used in the study, and the specifics of the product modeled.

4. LCA: Scenarios and Additional Technical Information

Delivery and Installation stage (A4 - A5)

Distribution of the flooring products to the point of installation is included in the assessment. Transportation parameters for modeling product distribution are summarized in Table 15. Production-weighted average distances by transport mode were used to represent product distribution globally.

Table 15. Product distribution parameters, per 1 m² (A4).

Transport Mode	Fuel utilization	Capacity utilization (%)	
Diesel truck	42 L/100km	76%	
Ocean freighter	2.5 g/tkm	65%	
Product	Gross mass transported ¹	Transport Distance (km)	
		Road	Ship
HydroGrip Motivate	7.73	5,127	287
Baller, Balanced, Restorative, & Serenity Motivate Class I	7.84	5,127	287
Baller Rally Class II	14.6	5,127	287
Heritage Motivate PVT	7.67	5,127	287
Ebb & Flow Motivate	5.57	5,127	287
<i>Desert & River</i>	3.68	5,127	287

¹ Including packaging

The impacts associated with the product installation are assumed negligible. The impacts associated with packaging disposal are included with the installation phase as per PCR requirements.

Table 16. Installation parameters for the flooring products, per 1 m² (A5).

Parameter	HydroGrip Motivate	Baller, Balanced, Restorative, & Serenity Motivate Class I	Baller Rally Class II	Heritage Motivate PVT	Ebb & Flow Motivate	Desert & River
Ancillary materials (kg)	negligible	negligible	negligible	negligible	negligible	negligible
Net freshwater consumption (m ³)	-	-	-	-	-	-
Electricity consumption (kWh)	-	-	-	-	-	-
Product loss per functional unit (kg)	negligible	negligible	negligible	negligible	negligible	negligible
Waste materials generated by product installation (kg)	negligible	negligible	negligible	negligible	negligible	negligible
Output materials resulting from on-site waste processing (kg)	na	na	na	na	na	na
Mass of packaging waste (kg)	Corrugated	0.111	0.111	0.111	0.293	0.111
	Plastic	0.322	0.322	0.322	0.00	0.322
Biogenic carbon contained in packaging (kg CO ₂)	0.203	0.203	0.203	0.537	0.203	0.203
Direct emissions (kg)	-	-	-	-	-	-

Use stage (B1)

No impacts are associated with the use of the product over the Reference Service Lifetime.

Maintenance stage (B2)

According to the manufacturer, typical maintenance involves regular sweeping and damp mopping. The present assessment is based on a recommended weekly cleaning schedule including sweeping and damp mopping with a neutral cleaner.

Table 17. Maintenance parameters for the flooring products, per 1 m².

Parameter	Unit	Value
Maintenance process	-	Damp mopping (weekly)
Net freshwater consumption	kg/m ² /yr	5.80
Cleaning agent	kg/m ² /yr	0.119
Further assumptions	-	Moderate traffic; weekly maintenance

Repair/Refurbishment stage (B3; B5)

Product repair and refurbishment are not relevant during the lifetime of the product.

Replacement stage (B4)

The materials and energy required for replacement of the product over the 75-year ESL of the assessment are included in this stage.

Building operation stage (B6 – B7)

There is no operational energy or water use associated with the use of the product.

Disposal stage (C1 - C4)

The disposal stage includes removal of the products (C1); transport of the flooring products to waste treatment facilities (C2); waste processing (C3); and associated emissions as the product degrades in a landfill or is burned in an incinerator (C4). For the flooring products, no emissions are generated during demolition (C1) while no waste processing (C3) is required for incineration or landfill disposal.

Transportation of waste materials at end-of-life (C2) assumes a 20 mile (~32 km) average distance to disposal, consistent with assumptions used in the US EPA WARM model. The recycling rates used for the product packaging are based on the PCR. No recycling of the product materials is assumed at end-of-life. The relevant disposal statistics used for the packaging are summarized in Table 18 and Table 19. For material not recycled, 80% are assumed landfilled and 20% incinerated.

Table 18. Recycling rates for packaging materials at end-of-life.

Material	Recycling Rate
Paper & Pulp	75%
Plastics	15%

Table 19. End-of-life disposal scenario parameters for the flooring products.

Product	Scenario assumptions	Collection process		Recovery	Disposal			Removals of biogenic carbon ¹
		Collected separately	Collected with mixed waste		Recycling	Landfill	Incineration	
HydroGrip Motivate	Landfill	-	7.73	n/a	-	7.73	-	n/a
Baller, Balanced, Restorative, & Serenity Motivate Class I	Landfill	-	7.84	n/a	-	7.84	-	n/a
Baller Rally Class II	Landfill	-	14.6	n/a	-	14.6	-	n/a
Heritage Motivate PVT	Landfill	-	7.67	n/a	-	7.67	-	n/a
Ebb & Flow Motivate	Landfill	-	5.57	n/a	-	5.57	-	n/a
Desert & River	Landfill	-	3.68	n/a	-	3.68	-	n/a

¹Excludes Packaging



5. LCA: Results

Results of the Life Cycle Assessment are presented below. It is noted that LCA results are relative expressions and do not predict impacts on category endpoints, the exceeding of thresholds, safety margins or risks.

The following environmental impact category indicators are reported using characterization factors based on the U.S. EPA's Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts – TRACI 2.1 and CML-IA.

CML-IA Impact Category	Unit	TRACI 2.1 Impact Category	Unit
Global Warming Potential (GWP)	kg CO ₂ eq	Global Warming Potential (GWP)	kg CO ₂ eq
Depletion potential of the stratospheric ozone layer (ODP)	kg CFC 11 eq	Ozone Depletion Potential (ODP)	kg CFC 11 eq
Acidification Potential of soil and water (AP)	kg SO ₂ eq	Acidification Potential (AP)	kg SO ₂ eq
Eutrophication Potential (EP)	kg PO ₄ ³⁻ eq	Eutrophication Potential (EP)	kg N eq
Photochemical Oxidant Creation Potential (POCP)	kg C ₂ H ₄ eq	Smog Formation Potential (SFP)	kg O ₃ eq
Abiotic depletion potential (ADP-elements) for non-fossil resources	kg Sb eq	Fossil Fuel Depletion Potential (ADP _{fossil})	MJ Surplus, LHV
Abiotic depletion potential (ADP-fossil fuels) for fossil resources	MJ, LHV		

These impact categories are globally deemed mature enough to be included in Type III environmental declarations. Other categories are being developed and defined and LCA should continue making advances in their development. However, the EPD users shall not use additional measures for comparative purposes.

The following inventory parameters, specified by the PCR, are also reported.

Resources	Unit	Waste and Outflows	Unit
RPR _E : Renewable primary resources used as energy carrier (fuel)	MJ, LHV	HWD: Hazardous waste disposed	kg
RPR _M : Renewable primary resources with energy content used as material	MJ, LHV	NHWD: Non-hazardous waste disposed	kg
NRPR _E : Non-renewable primary resources used as an energy carrier (fuel)	MJ, LHV	HLRW: High-level radioactive waste, conditioned, to final repository	kg
NRPR _M : Non-renewable primary resources with energy content used as material	MJ, LHV	ILLRW: Intermediate- and low-level radioactive waste, conditioned, to final repository	kg
SM: Secondary materials	MJ, LHV	CRU: Components for re-use	kg
RSF: Renewable secondary fuels	MJ, LHV	MR: Materials for recycling	kg
NRSF: Non-renewable secondary fuels	MJ, LHV	MER: Materials for energy recovery	kg
RE: Recovered energy	MJ, LHV	EE: Recovered energy exported from the product system	MJ, LHV
FW: Use of net freshwater resources	m ³	-	-

Modules B1, B3, B5, B6, and B7 are not associated with any impact and are therefore declared as zero. In addition, module C1 is likewise not associated with any impact as the floor is manually deconstructed. Additionally, as the flooring products do not typically contain bio-based materials, biogenic carbon emissions and removals are not declared. Module D is not declared. In the interest of space and table readability, these modules are not included in the results presented below.

Table 20 Life Cycle Impact Assessment (LCIA) results for the Ecore **HydroGrip Motivate** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	9.90	0.496	2.59	6.77	0.240	8.37	324	0.297	2.87
	2.8%	0.14%	0.73%	1.9%	0.068%	2.4%	91%	0.084%	0.81%
ODP (kg CFC-11 eq)	4.14x10 ⁻²	5.14x10 ⁻³	6.94x10 ⁻³	2.68x10 ⁻²	1.18x10 ⁻⁴	3.91x10 ⁻²	1.16	1.39x10 ⁻³	8.09x10 ⁻⁴
	3.2%	0.4%	0.54%	2.1%	0.0092%	3.1%	90%	0.11%	0.063%
AP (kg SO ₂ eq)	1.53x10 ⁻²	7.36x10 ⁻⁴	3.86x10 ⁻³	6.14x10 ⁻³	1.23x10 ⁻³	1.49x10 ⁻²	0.669	2.97x10 ⁻⁴	2.02x10 ⁻²
	2.1%	0.1%	0.53%	0.84%	0.17%	2%	91%	0.041%	2.8%
EP (kg (PO ₄) ³⁻ eq)	3.42x10 ⁻³	1.44x10 ⁻⁴	7.51x10 ⁻⁴	9.11x10 ⁻⁴	1.42x10 ⁻⁵	2.62x10 ⁻³	8.26x10 ⁻²	4.57x10 ⁻⁵	6.12x10 ⁻⁴
	3.8%	0.16%	0.82%	1%	0.016%	2.9%	91%	0.05%	0.67%
POCP (kg C ₂ H ₄ eq)	3.58x10 ⁻⁶	8.40x10 ⁻⁸	8.99x10 ⁻⁸	1.18x10 ⁻⁶	3.80x10 ⁻⁹	4.13x10 ⁻⁷	7.01x10 ⁻⁵	5.15x10 ⁻⁸	1.95x10 ⁻⁸
	4.7%	0.11%	0.12%	1.6%	0.005%	0.55%	93%	0.068%	0.026%
ADPE (kg Sb eq)	1.60x10 ⁻⁴	1.42x10 ⁻⁶	9.24x10 ⁻⁶	2.35x10 ⁻⁵	3.01x10 ⁻⁸	1.68x10 ⁻⁴	2.73x10 ⁻³	2.62x10 ⁻⁷	4.04x10 ⁻⁷
	5.2%	0.046%	0.3%	0.76%	0.00097%	5.4%	88%	0.0085%	0.013%
ADPF (MJ eq)	195	7.06	44.7	100	0.319	186	4,950	4.07	2.09
	3.6%	0.13%	0.81%	1.8%	0.0058%	3.4%	90%	0.074%	0.038%
TRACI 2.1									
GWP (kg CO ₂ eq)	9.82	0.495	2.50	6.76	0.232	8.29	314	0.297	2.35
	2.8%	0.14%	0.72%	2%	0.067%	2.4%	91%	0.086%	0.68%
ODP (kg CFC-11 eq)	4.20x10 ⁻²	5.60x10 ⁻³	7.31x10 ⁻³	3.13x10 ⁻²	1.47x10 ⁻⁴	4.02x10 ⁻²	1.25	1.71x10 ⁻³	1.42x10 ⁻³
	3%	0.4%	0.53%	2.3%	0.011%	2.9%	91%	0.12%	0.1%
AP (kg SO ₂ eq)	3.06x10 ⁻²	5.95x10 ⁻⁴	8.49x10 ⁻³	7.40x10 ⁻³	3.39x10 ⁻³	2.94x10 ⁻²	1.47	2.18x10 ⁻⁴	5.46x10 ⁻²
	1.9%	0.037%	0.53%	0.46%	0.21%	1.8%	92%	0.014%	3.4%
EP (kg N eq)	0.549	0.112	0.111	0.749	4.04x10 ⁻³	0.467	22.3	4.86x10 ⁻²	1.73x10 ⁻²
	2.3%	0.46%	0.46%	3.1%	0.017%	1.9%	92%	0.2%	0.071%
SFP (kg O ₃ eq)	3.72x10 ⁻⁶	1.12x10 ⁻⁷	1.15x10 ⁻⁷	1.57x10 ⁻⁶	5.05x10 ⁻⁹	5.08x10 ⁻⁷	7.86x10 ⁻⁵	6.86x10 ⁻⁸	2.60x10 ⁻⁸
	4.4%	0.13%	0.14%	1.9%	0.006%	0.6%	93%	0.081%	0.031%
FFD (MJ eq)	25.0	1.02	6.30	14.3	4.70x10 ⁻²	24.8	667	0.614	0.272
	3.4%	0.14%	0.85%	1.9%	0.0064%	3.4%	90%	0.083%	0.037%

Table 21. Resource use and waste flows for the Ecore **HydroGrip Motivate** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	7.58	7.18x10 ⁻²	2.08	1.14	2.68x10 ⁻³	17.8	154	1.56x10 ⁻²	7.74x10 ⁻²
	4.2%	0.039%	1.1%	0.63%	0.0015%	9.8%	84%	0.0085%	0.042%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	3.97	0.00	0.00	0.00	0.00	0.00	55.5	0.00	0.00
	6.7%	0%	0%	0%	0%	0%	93%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
	0.743	4.31x10 ⁻³	7.54x10 ⁻²	7.00x10 ⁻²	2.54x10 ⁻⁴	1.16	12.6	1.29x10 ⁻³	4.16x10 ⁻³
FW (m ³)	5.1%	0.029%	0.51%	0.48%	0.0017%	7.9%	86%	0.0088%	0.028%
Wastes									
HWD (kg)	1.52x10 ⁻⁴	1.57x10 ⁻⁵	2.68x10 ⁻⁵	2.68x10 ⁻⁴	9.21x10 ⁻⁷	1.00x10 ⁻⁴	6.72x10 ⁻³	1.11x10 ⁻⁵	5.97x10 ⁻⁶
	2.1%	0.21%	0.37%	3.7%	0.013%	1.4%	92%	0.15%	0.082%
NHWD (kg)	1.11	0.273	0.752	5.15	0.243	0.782	208	2.08x10 ⁻²	7.32
	0.5%	0.12%	0.34%	2.3%	0.11%	0.35%	93%	0.0093%	3.3%
HLRW (kg)	9.63x10 ⁻⁵	3.13x10 ⁻⁷	3.79x10 ⁻⁵	5.14x10 ⁻⁶	1.23x10 ⁻⁸	2.19x10 ⁻⁵	1.96x10 ⁻³	6.45x10 ⁻⁸	4.10x10 ⁻⁷
	4.5%	0.015%	1.8%	0.24%	0.00058%	1%	92%	0.003%	0.019%
ILLRW (kg)	2.57x10 ⁻⁴	4.71x10 ⁻⁵	2.00x10 ⁻⁴	6.59x10 ⁻⁴	2.09x10 ⁻⁶	1.35x10 ⁻⁴	1.69x10 ⁻²	2.88x10 ⁻⁵	1.15x10 ⁻⁵
	1.4%	0.26%	1.1%	3.6%	0.011%	0.74%	93%	0.16%	0.063%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.134	0.00	1.87	0.00	0.00
	0%	0%	0%	0%	6.7%	0%	93%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

Table 22. Life Cycle Impact Assessment (LCIA) results for the Ecore **Baller, Balanced, Restorative, & Serenity Motivate Class I** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	9.91	0.451	2.59	6.87	0.240	8.37	152	0.302	3.01
	5.4%	0.25%	1.4%	3.7%	0.13%	4.6%	83%	0.16%	1.6%
ODP (kg CFC-11 eq)	4.14x10 ⁻²	1.76x10 ⁻³	6.94x10 ⁻³	2.72x10 ⁻²	1.18x10 ⁻⁴	3.91x10 ⁻²	0.518	1.41x10 ⁻³	8.33x10 ⁻⁴
	6.5%	0.28%	1.1%	4.3%	0.019%	6.1%	81%	0.22%	0.13%
AP (kg SO ₂ eq)	1.54x10 ⁻²	4.06x10 ⁻⁴	3.86x10 ⁻³	6.23x10 ⁻³	1.23x10 ⁻³	1.49x10 ⁻²	0.311	3.01x10 ⁻⁴	2.04x10 ⁻²
	4.1%	0.11%	1%	1.7%	0.33%	4%	83%	0.081%	5.5%
EP (kg (PO ₄) ³⁻ eq)	3.49x10 ⁻³	5.99x10 ⁻⁵	7.51x10 ⁻⁴	9.23x10 ⁻⁴	1.42x10 ⁻⁵	2.62x10 ⁻³	3.85x10 ⁻²	4.64x10 ⁻⁵	6.41x10 ⁻⁴
	7.4%	0.13%	1.6%	2%	0.03%	5.6%	82%	0.099%	1.4%
POCP (kg C ₂ H ₄ eq)	3.46x10 ⁻⁶	7.84x10 ⁻⁸	8.99x10 ⁻⁸	1.19x10 ⁻⁶	3.80x10 ⁻⁹	4.13x10 ⁻⁷	3.18x10 ⁻⁵	5.22x10 ⁻⁸	1.99x10 ⁻⁸
	9.3%	0.21%	0.24%	3.2%	0.01%	1.1%	86%	0.14%	0.053%
ADPE (kg Sb eq)	1.59x10 ⁻⁴	1.56x10 ⁻⁶	9.24x10 ⁻⁶	2.38x10 ⁻⁵	3.01x10 ⁻⁸	1.68x10 ⁻⁴	1.26x10 ⁻³	2.66x10 ⁻⁷	4.16x10 ⁻⁷
	9.8%	0.096%	0.57%	1.5%	0.0019%	10%	78%	0.016%	0.026%
ADPF (MJ eq)	197	6.68	44.7	102	0.319	186	2,320	4.13	2.13
	6.9%	0.23%	1.6%	3.6%	0.011%	6.5%	81%	0.14%	0.074%
TRACI 2.1									
GWP (kg CO ₂ eq)	9.83	0.450	2.50	6.86	0.232	8.29	147	0.302	2.45
	5.5%	0.25%	1.4%	3.9%	0.13%	4.7%	83%	0.17%	1.4%
ODP (kg CFC-11 eq)	4.20x10 ⁻²	2.05x10 ⁻³	7.31x10 ⁻³	3.18x10 ⁻²	1.47x10 ⁻⁴	4.02x10 ⁻²	0.562	1.74x10 ⁻³	1.43x10 ⁻³
	6.1%	0.3%	1.1%	4.6%	0.021%	5.8%	82%	0.25%	0.21%
AP (kg SO ₂ eq)	3.07x10 ⁻²	4.92x10 ⁻⁴	8.49x10 ⁻³	7.50x10 ⁻³	3.39x10 ⁻³	2.94x10 ⁻²	0.689	2.21x10 ⁻⁴	5.52x10 ⁻²
	3.7%	0.06%	1%	0.91%	0.41%	3.6%	84%	0.027%	6.7%
EP (kg N eq)	0.550	4.93x10 ⁻²	0.111	0.759	4.04x10 ⁻³	0.467	10.0	4.93x10 ⁻²	1.76x10 ⁻²
	4.6%	0.41%	0.92%	6.3%	0.034%	3.9%	83%	0.41%	0.15%
SFP (kg O ₃ eq)	3.59x10 ⁻⁶	1.04x10 ⁻⁷	1.15x10 ⁻⁷	1.59x10 ⁻⁶	5.05x10 ⁻⁹	5.08x10 ⁻⁷	3.58x10 ⁻⁵	6.96x10 ⁻⁸	2.65x10 ⁻⁸
	8.6%	0.25%	0.28%	3.8%	0.012%	1.2%	86%	0.17%	0.063%
FFD (MJ eq)	25.4	0.954	6.30	14.5	4.70x10 ⁻²	24.8	313	0.623	0.277
	6.6%	0.25%	1.6%	3.8%	0.012%	6.4%	81%	0.16%	0.072%

Table 23. Resource use and waste flows for the Ecore **Baller, Balanced, Restorative, & Serenity Motivate Class I** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	7.50	7.63x10 ⁻²	2.08	1.16	2.68x10 ⁻³	17.8	71.0	1.58x10 ⁻²	8.03x10 ⁻²
	7.5%	0.076%	2.1%	1.2%	0.0027%	18%	71%	0.016%	0.08%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	4.08	0.00	0.00	0.00	0.00	0.00	26.5	0.00	0.00
	13%	0%	0%	0%	0%	0%	87%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
FW (m ³)	0.737	4.67x10 ⁻³	7.54x10 ⁻²	7.10x10 ⁻²	2.54x10 ⁻⁴	1.16	5.81	1.31x10 ⁻³	4.31x10 ⁻³
	9.4%	0.059%	0.96%	0.9%	0.0032%	15%	74%	0.017%	0.055%
Wastes									
HWD (kg)	1.50x10 ⁻⁴	1.79x10 ⁻⁵	2.68x10 ⁻⁵	2.72x10 ⁻⁴	9.21x10 ⁻⁷	1.00x10 ⁻⁴	3.15x10 ⁻³	1.13x10 ⁻⁵	6.18x10 ⁻⁶
	4%	0.48%	0.72%	7.3%	0.025%	2.7%	84%	0.3%	0.17%
NHWD (kg)	1.09	0.344	0.752	5.22	0.243	0.782	98.1	2.11x10 ⁻²	7.43
	0.96%	0.3%	0.66%	4.6%	0.21%	0.69%	86%	0.018%	6.5%
HLRW (kg)	9.74x10 ⁻⁵	3.42x10 ⁻⁷	3.79x10 ⁻⁵	5.21x10 ⁻⁶	1.23x10 ⁻⁸	2.19x10 ⁻⁵	9.19x10 ⁻⁴	6.54x10 ⁻⁸	4.26x10 ⁻⁷
	9%	0.032%	3.5%	0.48%	0.0011%	2%	85%	0.006%	0.039%
ILLRW (kg)	2.57x10 ⁻⁴	4.39x10 ⁻⁵	2.00x10 ⁻⁴	6.68x10 ⁻⁴	2.09x10 ⁻⁶	1.35x10 ⁻⁴	7.87x10 ⁻³	2.92x10 ⁻⁵	1.17x10 ⁻⁵
	2.8%	0.48%	2.2%	7.2%	0.023%	1.5%	85%	0.32%	0.13%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.134	0.00	0.869	0.00	0.00
	0%	0%	0%	0%	13%	0%	87%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

Table 24. Life Cycle Impact Assessment (LCIA) results for the Ecore **Baller Rally Class II** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	13.9	0.943	2.59	12.8	0.240	8.37	247	0.576	6.99
	4.7%	0.32%	0.88%	4.3%	0.082%	2.9%	84%	0.2%	2.4%
ODP (kg CFC-11 eq)	6.08x10 ⁻²	3.67x10 ⁻³	6.94x10 ⁻³	5.06x10 ⁻²	1.18x10 ⁻⁴	3.91x10 ⁻²	0.822	2.69x10 ⁻³	1.75x10 ⁻³
	6.2%	0.37%	0.7%	5.1%	0.012%	4%	83%	0.27%	0.18%
AP (kg SO ₂ eq)	2.47x10 ⁻²	8.50x10 ⁻⁴	3.86x10 ⁻³	1.16x10 ⁻²	1.23x10 ⁻³	1.49x10 ⁻²	0.530	5.75x10 ⁻⁴	3.87x10 ⁻²
	3.9%	0.14%	0.62%	1.8%	0.2%	2.4%	85%	0.092%	6.2%
EP (kg (PO ₄) ³⁻ eq)	6.25x10 ⁻³	1.25x10 ⁻⁴	7.51x10 ⁻⁴	1.72x10 ⁻³	1.42x10 ⁻⁵	2.62x10 ⁻³	6.79x10 ⁻²	8.86x10 ⁻⁵	1.50x10 ⁻³
	7.7%	0.15%	0.93%	2.1%	0.018%	3.2%	84%	0.11%	1.8%
POCP (kg C ₂ H ₄ eq)	4.06x10 ⁻⁶	1.64x10 ⁻⁷	8.99x10 ⁻⁸	2.22x10 ⁻⁶	3.80x10 ⁻⁹	4.13x10 ⁻⁷	4.34x10 ⁻⁵	9.97x10 ⁻⁸	3.84x10 ⁻⁸
	8%	0.32%	0.18%	4.4%	0.0075%	0.82%	86%	0.2%	0.076%
ADPE (kg Sb eq)	2.40x10 ⁻⁴	3.27x10 ⁻⁶	9.24x10 ⁻⁶	4.42x10 ⁻⁵	3.01x10 ⁻⁸	1.68x10 ⁻⁴	1.93x10 ⁻³	5.07x10 ⁻⁷	8.71x10 ⁻⁷
	10%	0.14%	0.38%	1.8%	0.0013%	7%	81%	0.021%	0.036%
ADPF (MJ eq)	257	14.0	44.7	189	0.319	186	3,360	7.89	4.24
	6.3%	0.34%	1.1%	4.6%	0.0078%	4.6%	83%	0.19%	0.1%
TRACI 2.1									
GWP (kg CO ₂ eq)	13.8	0.941	2.50	12.7	0.232	8.29	237	0.576	5.67
	4.9%	0.33%	0.89%	4.5%	0.082%	2.9%	84%	0.2%	2%
ODP (kg CFC-11 eq)	6.12x10 ⁻²	4.29x10 ⁻³	7.31x10 ⁻³	5.90x10 ⁻²	1.47x10 ⁻⁴	4.02x10 ⁻²	0.896	3.32x10 ⁻³	2.57x10 ⁻³
	5.7%	0.4%	0.68%	5.5%	0.014%	3.7%	83%	0.31%	0.24%
AP (kg SO ₂ eq)	4.99x10 ⁻²	1.03x10 ⁻³	8.49x10 ⁻³	1.39x10 ⁻²	3.39x10 ⁻³	2.94x10 ⁻²	1.18	4.23x10 ⁻⁴	0.104
	3.6%	0.074%	0.61%	1%	0.24%	2.1%	85%	0.03%	7.5%
EP (kg N eq)	0.815	0.103	0.111	1.41	4.04x10 ⁻³	0.467	16.7	9.41x10 ⁻²	3.53x10 ⁻²
	4.1%	0.52%	0.56%	7.1%	0.02%	2.4%	85%	0.48%	0.18%
SFP (kg O ₃ eq)	4.27x10 ⁻⁶	2.18x10 ⁻⁷	1.15x10 ⁻⁷	2.96x10 ⁻⁶	5.05x10 ⁻⁹	5.08x10 ⁻⁷	5.03x10 ⁻⁵	1.33x10 ⁻⁷	5.12x10 ⁻⁸
	7.3%	0.37%	0.2%	5%	0.0086%	0.87%	86%	0.23%	0.087%
FFD (MJ eq)	32.0	2.00	6.30	27.0	4.70x10 ⁻²	24.8	449	1.19	0.540
	5.9%	0.37%	1.2%	5%	0.0087%	4.6%	83%	0.22%	0.1%

Table 25. Resource use and waste flows for the Ecore **Baller Rally Class II** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	10.2	0.160	2.08	2.16	2.68x10 ⁻³	17.8	96.3	3.01x10 ⁻²	0.177
	7.9%	0.12%	1.6%	1.7%	0.0021%	14%	75%	0.023%	0.14%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	10.3	0.00	0.00	0.00	0.00	0.00	66.8	0.00	0.00
	13%	0%	0%	0%	0%	0%	87%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
FW (m ³)	1.00	9.76x10 ⁻³	7.54x10 ⁻²	0.132	2.54x10 ⁻⁴	1.16	8.01	2.49x10 ⁻³	9.38x10 ⁻³
	9.6%	0.094%	0.72%	1.3%	0.0024%	11%	77%	0.024%	0.09%
Wastes									
HWD (kg)	2.34x10 ⁻⁴	3.74x10 ⁻⁵	2.68x10 ⁻⁵	5.05x10 ⁻⁴	9.21x10 ⁻⁷	1.00x10 ⁻⁴	5.45x10 ⁻³	2.15x10 ⁻⁵	1.35x10 ⁻⁵
	3.7%	0.58%	0.42%	7.9%	0.014%	1.6%	85%	0.34%	0.21%
NHWD (kg)	1.44	0.719	0.752	9.70	0.243	0.782	176	4.02x10 ⁻²	14.2
	0.71%	0.35%	0.37%	4.8%	0.12%	0.38%	86%	0.02%	7%
HLRW (kg)	2.01x10 ⁻⁴	7.16x10 ⁻⁷	3.79x10 ⁻⁵	9.68x10 ⁻⁶	1.23x10 ⁻⁸	2.19x10 ⁻⁵	1.63x10 ⁻³	1.25x10 ⁻⁷	9.46x10 ⁻⁷
	11%	0.038%	2%	0.51%	0.00065%	1.2%	86%	0.0066%	0.05%
ILLRW (kg)	3.93x10 ⁻⁴	9.17x10 ⁻⁵	2.00x10 ⁻⁴	1.24x10 ⁻³	2.09x10 ⁻⁶	1.35x10 ⁻⁴	1.30x10 ⁻²	5.58x10 ⁻⁵	2.29x10 ⁻⁵
	2.6%	0.6%	1.3%	8.2%	0.014%	0.89%	86%	0.37%	0.15%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.134	0.00	0.869	0.00	0.00
	0%	0%	0%	0%	13%	0%	87%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

Table 26. Life Cycle Impact Assessment (LCIA) results for the Ecore **Heritage Motivate PVT** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	10.1	0.550	1.73	6.72	9.07x10 ⁻²	8.37	146	0.301	2.97
	5.7%	0.31%	0.98%	3.8%	0.051%	4.7%	83%	0.17%	1.7%
ODP (kg CFC-11 eq)	4.23x10 ⁻²	5.22x10 ⁻³	3.55x10 ⁻³	2.66x10 ⁻²	6.90x10 ⁻⁵	3.91x10 ⁻²	0.520	1.40x10 ⁻³	8.27x10 ⁻⁴
	6.6%	0.82%	0.56%	4.2%	0.011%	6.1%	81%	0.22%	0.13%
AP (kg SO ₂ eq)	1.59x10 ⁻²	7.73x10 ⁻⁴	2.95x10 ⁻³	6.10x10 ⁻³	1.51x10 ⁻⁴	1.49x10 ⁻²	0.303	3.00x10 ⁻⁴	2.04x10 ⁻²
	4.4%	0.21%	0.81%	1.7%	0.042%	4.1%	83%	0.082%	5.6%
EP (kg (PO ₄) ³⁻ eq)	3.61x10 ⁻³	1.48x10 ⁻⁴	2.81x10 ⁻⁴	9.04x10 ⁻⁴	1.89x10 ⁻⁵	2.62x10 ⁻³	3.66x10 ⁻²	4.62x10 ⁻⁵	6.34x10 ⁻⁴
	8%	0.33%	0.63%	2%	0.042%	5.8%	82%	0.1%	1.4%
POCP (kg C ₂ H ₄ eq)	3.50x10 ⁻⁶	9.35x10 ⁻⁸	7.59x10 ⁻⁸	1.17x10 ⁻⁶	2.24x10 ⁻⁹	4.13x10 ⁻⁷	3.19x10 ⁻⁵	5.21x10 ⁻⁸	1.98x10 ⁻⁸
	9.4%	0.25%	0.2%	3.1%	0.006%	1.1%	86%	0.14%	0.053%
ADPE (kg Sb eq)	1.63x10 ⁻⁴	1.62x10 ⁻⁶	4.63x10 ⁻⁶	2.33x10 ⁻⁵	1.56x10 ⁻⁸	1.68x10 ⁻⁴	1.25x10 ⁻³	2.65x10 ⁻⁷	4.13x10 ⁻⁷
	10%	0.1%	0.29%	1.4%	0.00096%	10%	78%	0.016%	0.026%
ADPF (MJ eq)	200	7.88	20.0	99.5	0.184	186	2,170	4.12	2.12
	7.4%	0.29%	0.74%	3.7%	0.0068%	6.9%	81%	0.15%	0.079%
TRACI 2.1									
GWP (kg CO ₂ eq)	10.0	0.550	1.64	6.71	7.48x10 ⁻²	8.29	141	0.301	2.43
	5.9%	0.32%	0.96%	3.9%	0.044%	4.8%	82%	0.18%	1.4%
ODP (kg CFC-11 eq)	4.30x10 ⁻²	5.71x10 ⁻³	3.81x10 ⁻³	3.11x10 ⁻²	8.67x10 ⁻⁵	4.02x10 ⁻²	0.564	1.73x10 ⁻³	1.42x10 ⁻³
	6.2%	0.83%	0.55%	4.5%	0.013%	5.8%	82%	0.25%	0.21%
AP (kg SO ₂ eq)	3.18x10 ⁻²	6.52x10 ⁻⁴	6.79x10 ⁻³	7.34x10 ⁻³	3.79x10 ⁻⁴	2.94x10 ⁻²	0.665	2.21x10 ⁻⁴	5.52x10 ⁻²
	4%	0.082%	0.85%	0.92%	0.047%	3.7%	83%	0.028%	6.9%
EP (kg N eq)	0.562	0.116	6.13x10 ⁻²	0.743	2.19x10 ⁻³	0.467	10.1	4.91x10 ⁻²	1.75x10 ⁻²
	4.6%	0.96%	0.51%	6.1%	0.018%	3.9%	83%	0.41%	0.14%
SFP (kg O ₃ eq)	3.64x10 ⁻⁶	1.25x10 ⁻⁷	9.56x10 ⁻⁸	1.56x10 ⁻⁶	2.98x10 ⁻⁹	5.08x10 ⁻⁷	3.58x10 ⁻⁵	6.94x10 ⁻⁸	2.64x10 ⁻⁸
	8.7%	0.3%	0.23%	3.7%	0.0071%	1.2%	86%	0.17%	0.063%
FFD (MJ eq)	25.7	1.13	2.94	14.2	2.71x10 ⁻²	24.8	292	0.621	0.276
	7.1%	0.31%	0.81%	3.9%	0.0075%	6.9%	81%	0.17%	0.076%

Table 27. Resource use and waste flows for the Ecore **Heritage Motivate PVT** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	7.64	8.15x10 ⁻²	1.19	1.14	1.74x10 ⁻³	17.8	65.9	1.57x10 ⁻²	7.96x10 ⁻²
	8.1%	0.087%	1.3%	1.2%	0.0019%	19%	70%	0.017%	0.085%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	4.03	0.00	0.00	0.00	0.00	0.00	26.2	0.00	0.00
	13%	0%	0%	0%	0%	0%	87%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
FW (m ³)	0.751	4.91x10 ⁻³	8.63x10 ⁻³	6.95x10 ⁻²	1.33x10 ⁻⁴	1.16	5.46	1.30x10 ⁻³	4.27x10 ⁻³
	10%	0.066%	0.12%	0.93%	0.0018%	16%	73%	0.017%	0.057%
Wastes									
HWD (kg)	1.55x10 ⁻⁴	1.80x10 ⁻⁵	2.32x10 ⁻⁵	2.66x10 ⁻⁴	4.74x10 ⁻⁷	1.00x10 ⁻⁴	3.12x10 ⁻³	1.12x10 ⁻⁵	6.13x10 ⁻⁶
	4.2%	0.49%	0.63%	7.2%	0.013%	2.7%	84%	0.3%	0.17%
NHWD (kg)	1.11	0.319	0.684	5.11	5.24x10 ⁻²	0.782	95.5	2.10x10 ⁻²	7.40
	1%	0.29%	0.62%	4.6%	0.047%	0.7%	86%	0.019%	6.7%
HLRW (kg)	1.05x10 ⁻⁴	3.57x10 ⁻⁷	3.39x10 ⁻⁵	5.10x10 ⁻⁶	8.39x10 ⁻⁹	2.19x10 ⁻⁵	9.42x10 ⁻⁴	6.52x10 ⁻⁸	4.22x10 ⁻⁷
	9.5%	0.032%	3.1%	0.46%	0.00076%	2%	85%	0.0059%	0.038%
ILLRW (kg)	2.64x10 ⁻⁴	5.24x10 ⁻⁵	1.83x10 ⁻⁴	6.54x10 ⁻⁴	1.25x10 ⁻⁶	1.35x10 ⁻⁴	7.77x10 ⁻³	2.91x10 ⁻⁵	1.17x10 ⁻⁵
	2.9%	0.58%	2%	7.2%	0.014%	1.5%	85%	0.32%	0.13%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.229	0.00	1.49	0.00	0.00
	0%	0%	0%	0%	13%	0%	87%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

Table 28. Life Cycle Impact Assessment (LCIA) results for the Ecore **Ebb & Flow Motivate** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	4.57	0.508	2.59	4.88	0.240	8.37	220	0.209	2.73
	1.9%	0.21%	1.1%	2%	0.098%	3.4%	90%	0.086%	1.1%
ODP (kg CFC-11 eq)	2.02x10 ⁻²	1.98x10 ⁻³	6.94x10 ⁻³	1.93x10 ⁻²	1.18x10 ⁻⁴	3.91x10 ⁻²	0.703	9.76x10 ⁻⁴	6.59x10 ⁻⁴
	2.5%	0.25%	0.88%	2.4%	0.015%	4.9%	89%	0.12%	0.083%
AP (kg SO ₂ eq)	8.43x10 ⁻³	4.58x10 ⁻⁴	3.86x10 ⁻³	4.43x10 ⁻³	1.23x10 ⁻³	1.49x10 ⁻²	0.457	2.09x10 ⁻⁴	1.40x10 ⁻²
	1.7%	0.091%	0.76%	0.88%	0.24%	3%	91%	0.041%	2.8%
EP (kg (PO ₄) ³⁻ eq)	2.26x10 ⁻³	6.75x10 ⁻⁵	7.51x10 ⁻⁴	6.56x10 ⁻⁴	1.42x10 ⁻⁵	2.62x10 ⁻³	6.11x10 ⁻²	3.22x10 ⁻⁵	5.85x10 ⁻⁴
	3.3%	0.099%	1.1%	0.96%	0.021%	3.9%	90%	0.047%	0.86%
POCP (kg C ₂ H ₄ eq)	1.10x10 ⁻⁶	8.84x10 ⁻⁸	8.99x10 ⁻⁸	8.48x10 ⁻⁷	3.80x10 ⁻⁹	4.13x10 ⁻⁷	3.05x10 ⁻⁵	3.62x10 ⁻⁸	1.40x10 ⁻⁸
	3.3%	0.27%	0.27%	2.6%	0.011%	1.2%	92%	0.11%	0.042%
ADPE (kg Sb eq)	7.86x10 ⁻⁵	1.76x10 ⁻⁶	9.24x10 ⁻⁶	1.69x10 ⁻⁵	3.01x10 ⁻⁸	1.68x10 ⁻⁴	1.50x10 ⁻³	1.84x10 ⁻⁷	3.29x10 ⁻⁷
	4.4%	0.099%	0.52%	0.95%	0.0017%	9.5%	84%	0.01%	0.019%
ADPF (MJ eq)	85.1	7.53	44.7	72.3	0.319	186	3,000	2.87	1.56
	2.5%	0.22%	1.3%	2.1%	0.0094%	5.5%	88%	0.084%	0.046%
TRACI 2.1									
GWP (kg CO ₂ eq)	4.55	0.507	2.50	4.87	0.232	8.29	211	0.209	2.21
	1.9%	0.22%	1.1%	2.1%	0.099%	3.5%	90%	0.089%	0.94%
ODP (kg CFC-11 eq)	2.03x10 ⁻²	2.31x10 ⁻³	7.31x10 ⁻³	2.26x10 ⁻²	1.47x10 ⁻⁴	4.02x10 ⁻²	0.766	1.21x10 ⁻³	9.12x10 ⁻⁴
	2.4%	0.27%	0.85%	2.6%	0.017%	4.7%	89%	0.14%	0.11%
AP (kg SO ₂ eq)	1.72x10 ⁻²	5.54x10 ⁻⁴	8.49x10 ⁻³	5.33x10 ⁻³	3.39x10 ⁻³	2.94x10 ⁻²	1.02	1.54x10 ⁻⁴	3.74x10 ⁻²
	1.5%	0.05%	0.76%	0.48%	0.3%	2.6%	91%	0.014%	3.4%
EP (kg N eq)	0.272	5.56x10 ⁻²	0.111	0.540	4.04x10 ⁻³	0.467	14.4	3.42x10 ⁻²	1.31x10 ⁻²
	1.7%	0.35%	0.7%	3.4%	0.025%	2.9%	91%	0.21%	0.082%
SFP (kg O ₃ eq)	1.16x10 ⁻⁶	1.18x10 ⁻⁷	1.15x10 ⁻⁷	1.13x10 ⁻⁶	5.05x10 ⁻⁹	5.08x10 ⁻⁷	3.64x10 ⁻⁵	4.83x10 ⁻⁸	1.87x10 ⁻⁸
	2.9%	0.3%	0.29%	2.9%	0.013%	1.3%	92%	0.12%	0.047%
FFD (MJ eq)	10.5	1.08	6.30	10.3	4.70x10 ⁻²	24.8	405	0.432	0.198
	2.3%	0.23%	1.4%	2.3%	0.01%	5.4%	88%	0.094%	0.043%

Table 29. Resource use and waste flows for the Ecore **Ebb & Flow Motivate** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	3.22	8.60x10 ⁻²	2.08	0.825	2.68x10 ⁻³	17.8	88.1	1.10x10 ⁻²	6.80x10 ⁻²
	2.9%	0.077%	1.9%	0.73%	0.0024%	16%	78%	0.0098%	0.061%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	3.97	0.00	0.00	0.00	0.00	0.00	55.5	0.00	0.00
	6.7%	0%	0%	0%	0%	0%	93%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
FW (m ³)	0.317	5.26x10 ⁻³	7.54x10 ⁻²	5.04x10 ⁻²	2.54x10 ⁻⁴	1.16	6.34	9.06x10 ⁻⁴	3.59x10 ⁻³
	4%	0.066%	0.95%	0.63%	0.0032%	15%	80%	0.011%	0.045%
Wastes									
HWD (kg)	7.74x10 ⁻⁵	2.02x10 ⁻⁵	2.68x10 ⁻⁵	1.93x10 ⁻⁴	9.21x10 ⁻⁷	1.00x10 ⁻⁴	4.64x10 ⁻³	7.81x10 ⁻⁶	5.15x10 ⁻⁶
	1.5%	0.4%	0.53%	3.8%	0.018%	2%	91%	0.15%	0.1%
NHWD (kg)	0.442	0.388	0.752	3.71	0.243	0.782	150	1.46x10 ⁻²	5.15
	0.27%	0.24%	0.47%	2.3%	0.15%	0.48%	93%	0.0091%	3.2%
HLRW (kg)	7.38x10 ⁻⁵	3.86x10 ⁻⁷	3.79x10 ⁻⁵	3.70x10 ⁻⁶	1.23x10 ⁻⁸	2.19x10 ⁻⁵	1.63x10 ⁻³	4.54x10 ⁻⁸	3.64x10 ⁻⁷
	4.2%	0.022%	2.1%	0.21%	0.0007%	1.2%	92%	0.0026%	0.021%
ILLRW (kg)	1.31x10 ⁻⁴	4.95x10 ⁻⁵	2.00x10 ⁻⁴	4.75x10 ⁻⁴	2.09x10 ⁻⁶	1.35x10 ⁻⁴	1.24x10 ⁻²	2.03x10 ⁻⁵	8.37x10 ⁻⁶
	0.98%	0.37%	1.5%	3.5%	0.016%	1%	92%	0.15%	0.062%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.134	0.00	1.87	0.00	0.00
	0%	0%	0%	0%	6.7%	0%	93%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

Table 30. Life Cycle Impact Assessment (LCIA) results for the Ecore **Desert & River** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Impact Category	A1	A2	A3	A4	A5	B2	B4	C2	C4
CML-IA									
GWP (kg CO ₂ eq)	3.19	0.370	2.59	3.22	0.240	8.37	159	0.132	1.60
	1.8%	0.21%	1.5%	1.8%	0.13%	4.7%	89%	0.074%	0.9%
ODP (kg CFC-11 eq)	1.42x10 ⁻²	1.44x10 ⁻³	6.94x10 ⁻³	1.28x10 ⁻²	1.18x10 ⁻⁴	3.91x10 ⁻²	0.510	6.17x10 ⁻⁴	4.01x10 ⁻⁴
	2.4%	0.25%	1.2%	2.2%	0.02%	6.7%	87%	0.11%	0.068%
AP (kg SO ₂ eq)	5.92x10 ⁻³	3.33x10 ⁻⁴	3.86x10 ⁻³	2.93x10 ⁻³	1.23x10 ⁻³	1.49x10 ⁻²	0.327	1.32x10 ⁻⁴	8.93x10 ⁻³
	1.6%	0.091%	1.1%	0.8%	0.34%	4.1%	90%	0.036%	2.4%
EP (kg (PO ₄) ³⁻ eq)	1.49x10 ⁻³	4.92x10 ⁻⁵	7.51x10 ⁻⁴	4.34x10 ⁻⁴	1.42x10 ⁻⁵	2.62x10 ⁻³	4.35x10 ⁻²	2.04x10 ⁻⁵	3.42x10 ⁻⁴
	3%	0.1%	1.5%	0.88%	0.029%	5.3%	88%	0.041%	0.7%
POCP (kg C ₂ H ₄ eq)	9.46x10 ⁻⁷	6.44x10 ⁻⁸	8.99x10 ⁻⁸	5.61x10 ⁻⁷	3.80x10 ⁻⁹	4.13x10 ⁻⁷	2.37x10 ⁻⁵	2.29x10 ⁻⁸	8.82x10 ⁻⁹
	3.7%	0.25%	0.35%	2.2%	0.015%	1.6%	92%	0.089%	0.034%
ADPE (kg Sb eq)	5.66x10 ⁻⁵	1.28x10 ⁻⁶	9.24x10 ⁻⁶	1.12x10 ⁻⁵	3.01x10 ⁻⁸	1.68x10 ⁻⁴	1.10x10 ⁻³	1.16x10 ⁻⁷	2.00x10 ⁻⁷
	4.2%	0.095%	0.69%	0.83%	0.0022%	12%	82%	0.0086%	0.015%
ADPF (MJ eq)	56.5	5.48	44.7	47.8	0.319	186	2,210	1.81	0.972
	2.2%	0.22%	1.8%	1.9%	0.012%	7.3%	87%	0.071%	0.038%
TRACI 2.1									
GWP (kg CO ₂ eq)	3.18	0.370	2.50	3.22	0.232	8.29	153	0.132	1.30
	1.8%	0.21%	1.5%	1.9%	0.13%	4.8%	89%	0.077%	0.75%
ODP (kg CFC-11 eq)	1.42x10 ⁻²	1.69x10 ⁻³	7.31x10 ⁻³	1.49x10 ⁻²	1.47x10 ⁻⁴	4.02x10 ⁻²	0.555	7.63x10 ⁻⁴	5.89x10 ⁻⁴
	2.2%	0.27%	1.2%	2.3%	0.023%	6.3%	87%	0.12%	0.093%
AP (kg SO ₂ eq)	1.20x10 ⁻²	4.04x10 ⁻⁴	8.49x10 ⁻³	3.52x10 ⁻³	3.39x10 ⁻³	2.94x10 ⁻²	0.726	9.71x10 ⁻⁵	2.40x10 ⁻²
	1.5%	0.05%	1.1%	0.44%	0.42%	3.6%	90%	0.012%	3%
EP (kg N eq)	0.189	4.05x10 ⁻²	0.111	0.357	4.04x10 ⁻³	0.467	10.2	2.16x10 ⁻²	8.10x10 ⁻³
	1.7%	0.35%	0.97%	3.1%	0.035%	4.1%	90%	0.19%	0.071%
SFP (kg O ₃ eq)	9.93x10 ⁻⁷	8.57x10 ⁻⁸	1.15x10 ⁻⁷	7.47x10 ⁻⁷	5.05x10 ⁻⁹	5.08x10 ⁻⁷	2.78x10 ⁻⁵	3.05x10 ⁻⁸	1.18x10 ⁻⁸
	3.3%	0.28%	0.38%	2.5%	0.017%	1.7%	92%	0.1%	0.039%
FFD (MJ eq)	6.88	0.783	6.30	6.82	4.70x10 ⁻²	24.8	297	0.273	0.124
	2%	0.23%	1.8%	2%	0.014%	7.2%	87%	0.08%	0.036%

Table 31. Resource use and waste flows for the Ecore **Desert & River** flooring products over a 75-yr time horizon. Results reported in MJ are calculated using lower heating values. All values are rounded to three significant digits.

Parameter	A1	A2	A3	A4	A5	B2	B4	C2	C4
Resources									
RPR _E (MJ)	2.36	6.26x10 ⁻²	2.08	0.545	2.68x10 ⁻³	17.8	71.4	6.92x10 ⁻³	4.06x10 ⁻²
	2.5%	0.066%	2.2%	0.58%	0.0028%	19%	76%	0.0073%	0.043%
RPR _M (MJ)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
	0%	0%	0%	0%	0%	0%	0%	0%	0%
NRPR _E (MJ)	INA								
NRPR _M (MJ)	INA								
SM (kg)	2.41	0.00	0.00	0.00	0.00	0.00	33.8	0.00	0.00
	6.7%	0%	0%	0%	0%	0%	93%	0%	0%
RSF/NRSF (MJ)	Neg.								
RE (MJ)	Neg.								
FW (m ³)	0.233	3.83x10 ⁻³	7.54x10 ⁻²	3.33x10 ⁻²	2.54x10 ⁻⁴	1.16	4.87	5.73x10 ⁻⁴	2.15x10 ⁻³
	3.6%	0.06%	1.2%	0.52%	0.004%	18%	76%	0.009%	0.034%
Wastes									
HWD (kg)	5.62x10 ⁻⁵	1.47x10 ⁻⁵	2.68x10 ⁻⁵	1.28x10 ⁻⁴	9.21x10 ⁻⁷	1.00x10 ⁻⁴	3.28x10 ⁻³	4.94x10 ⁻⁶	3.09x10 ⁻⁶
	1.6%	0.41%	0.74%	3.5%	0.025%	2.8%	91%	0.14%	0.085%
NHWD (kg)	0.334	0.282	0.752	2.45	0.243	0.782	103	9.24x10 ⁻³	3.26
	0.3%	0.25%	0.68%	2.2%	0.22%	0.71%	93%	0.0083%	2.9%
HLRW (kg)	5.19x10 ⁻⁵	2.81x10 ⁻⁷	3.79x10 ⁻⁵	2.45x10 ⁻⁶	1.23x10 ⁻⁸	2.19x10 ⁻⁵	1.30x10 ⁻³	2.87x10 ⁻⁸	2.17x10 ⁻⁷
	3.7%	0.02%	2.7%	0.17%	0.00087%	1.6%	92%	0.002%	0.015%
ILLRW (kg)	9.38x10 ⁻⁵	3.60x10 ⁻⁵	2.00x10 ⁻⁴	3.14x10 ⁻⁴	2.09x10 ⁻⁶	1.35x10 ⁻⁴	9.29x10 ⁻³	1.28x10 ⁻⁵	5.25x10 ⁻⁶
	0.93%	0.36%	2%	3.1%	0.021%	1.3%	92%	0.13%	0.052%
CRU (kg)	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00	0.00
MR (kg)	0.00	0.00	0.00	0.00	0.134	0.00	1.87	0.00	0.00
	0%	0%	0%	0%	6.7%	0%	93%	0%	0%
MER (kg)	Neg.								
EE (MJ)	Neg.								

INA = Indicator not assessed | Neg. = Negligible

6. LCA: Interpretation

The contributions to total impact indicator results are dominated by the product replacement phase (B4) of the assessment. Of the remaining life cycle phases, with the exception of the Eutrophication Potential, the raw material extraction and processing phase is generally the largest contributor to the overall impacts, followed by product distribution (A4), product maintenance (B2), disposal (C4) and product manufacturing (A3). The Eutrophication Potential is dominated

primarily by the product disposal stage followed by the raw material extraction and processing stage. Other life cycle phase contributions are minimal.

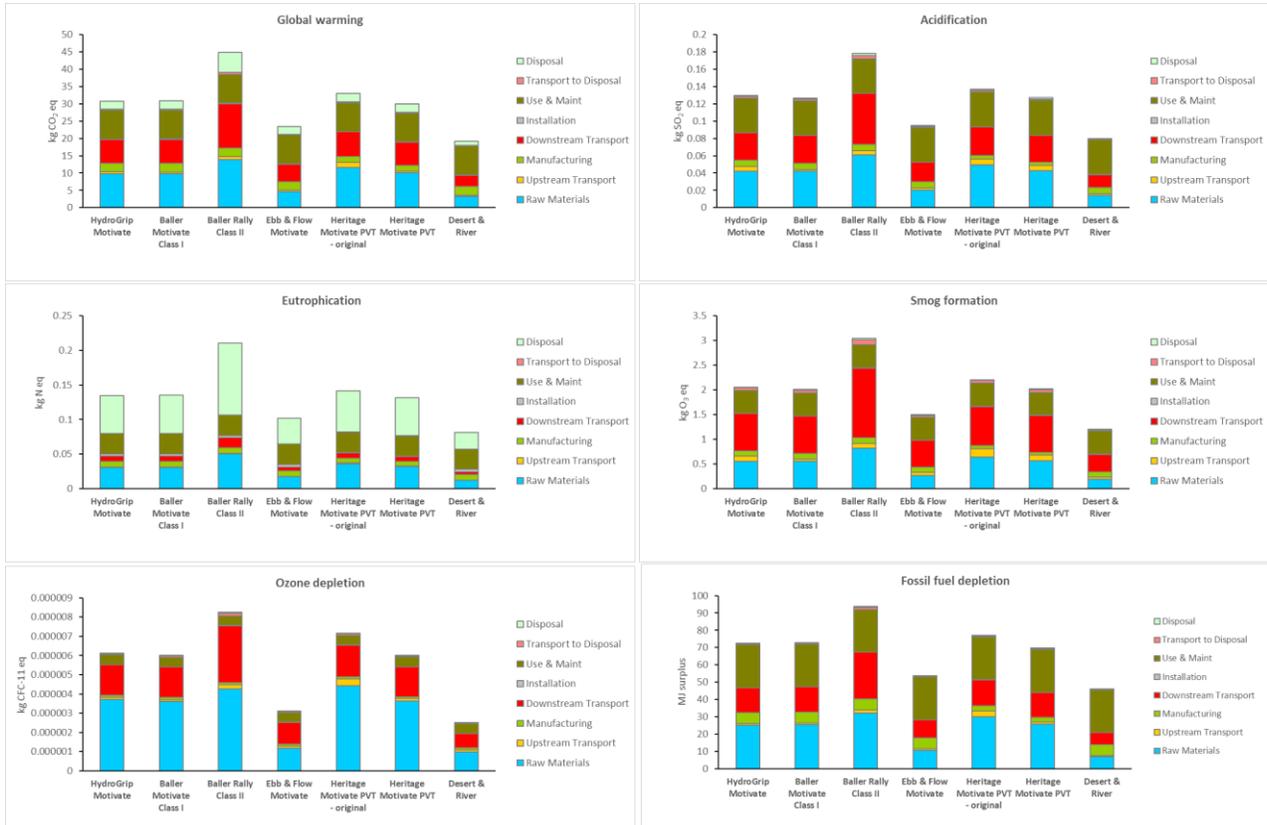


Figure 2. Contribution analysis for the Ecore flooring products; TRACI v2.1. (excluding product replacements)

7. Additional Environmental Information

7.1 ENVIRONMENT AND HEALTH DURING MANUFACTURING

The Ecore manufacturing facilities are certified to ISO 9001 certified for manufacture and distribution of rubber, cork, and cork/rubber products for non-flooring applications.

7.2 ENVIRONMENT AND HEALTH DURING INSTALLATION

The Ecore flooring products meet the requirements of CDPH/EHLB Standard Method v1.2-2017 (California Section 01350).

7.3 ENVIRONMENTAL ACTIVITIES AND CERTIFICATIONS

For more information on Ecore's certifications and environmental initiatives please view the website at www.ecoreintl.com

8. References

- Life Cycle Assessment of Ecore International's Rubber Flooring. Prepared for Ecore International. October 2022. Updated July 2023.
- ISO 14025:2006 Environmental labels and declarations – Type III environmental declarations – Principles and Procedures.
- ISO 14040: 2006 Environmental Management – Life cycle assessment – Principles and Framework
- ISO 14044: 2006/AMD 1:2017/ AMD 2:2020 Environmental Management – Life cycle assessment – Requirements and Guidelines.
- PCR Guidance for Building-Related Products and Services Part A: Life Cycle Assessment Calculation Rules and Report Requirements. Version 3.2. December 2018.
- PCR Guidance for Building-Related Products and Services Part B: Flooring EPD Requirements. Version 2.0. September 2018 October 2018 v1.
- SCS Type III Environmental Declaration Program: Program Operator Manual. V11.0 November 2021. SCS Global Services.
- Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts (TRACI). Dr. Bare, J., <https://www.epa.gov/chemical-research/tool-reduction-and-assessment-chemicals-and-other-environmental-impacts-traci>
- CML-IA Characterization Factors. Leiden University, Institute of Environmental Sciences. April 2013. <http://cml.leiden.edu/software/data-cmlia.html>
- Ecoinvent Centre (2021) ecoinvent data from v3.8. Swiss Center for Life Cycle Inventories, Dübendorf, 2021, <http://www.ecoinvent.org>
- European Joint Research Commission. International Reference Life Cycle Data System handbook. *General guide for Life Cycle Assessment – Detailed Guidance*. © European Union, 2010.
- "WARM Model Transportation Research – Draft." Memorandum from ICF Consulting to United States Environmental Protection Agency. September 7, 2004. <http://epa.gov/epawaste/conserved/tools/warm/SWMGHGreport.html#background>.

For more information, contact:

ecoreTM

Ecore International

715 Fountain Avenue

Lancaster, PA 17601

main +717.295.3400 | fax +800.322.1923 | www.ecoreintl.com



SCS Global Services

2000 Powell Street, Ste. 600, Emeryville, CA 94608 USA

Main +1.510.452.8000 | fax +1.510.452.8001